# XC8163

## Full-featured A4 Color Copier

Affordable
in-house
colour production

Productivity boosting
speed, functionality
and reliability

Workflow
smoothing solutions
and flexibility

Sensitive data
stays secure

Cut costs while being
environmentally responsible

## Lexmark™

20KDO9918

# Get more power and save money

Worldwide studies show that nearly 98% of all paper sales are for 8.5x11 inch letter/A4 size paper. What about your office? If you only occasionally use oversized 11x17/A3 paper, you could be saving thousands with an affordable, space-saving and fully-featured Lexmark XC8163 color laser MFP.

▸ Copier capability in an easy-to-use, affordable, space saving device

▸ Up to 60 pages per minute[†] print speed and scan up to 120 pages per minute (duplex)

▸ Spend less time on supplies with enormous toner capacity and shake-free science

▸ Broad finishing capabilities

▸ Lowest cost per page of any Lexmark letter A4 color device

## Affordable in-house color production

Avoid the delay, shipping expense and cost of outsourcing your production printing. Get production color quality, in-house. The XC8163's print quality and speed provide a no-compromise alternative to high-priced print houses.

**Color so accurate and affordable, you can do everything in-house.** You can match your brand colors and have accurate color output without paying a premium. Lexmark Color Replacement combines spot color replacement and RGB replacement for precision matching of critical colors. PANTONE® calibration and embedded color sample pages help you achieve perfect color at the design stage. Lexmark's 4800 color quality is ultra-sharp even at full speed.

**Complex printing made simple** with the powerful 1.6 GHz quad-core print controller with up to 2GB of memory. Lemark's included print controller has all the processing power you need to handle even the most complex designs without the expensive third-party add-on print controllers.

**Get the perfect finish** with configuration options that include your choice of compact in-line staple finisher or finisher with multi-position stapler and hole punch.

**More media choices makes your MFP multi-talented.** The XC8163 supports media as thick as 300 gsm— one of the thickest media available in cut sheet for signage or booklet covers—to tissue-thin paper such as 70 gsm, and all the vinyl, labels, cardstock, envelopes, and banners in between.

**Improve your productivity with the XC8163 that keeps on running**

▸ Toner cartridges yield up to 50,000 pages

▸ High input capacity of up to 4,500 sheets

▸ Photoconductor lasts up to 175,000 pages

▸ Developer and fuser for 300,000 pages

▸ No shake Unison™ Toner cartridges mean perfect prints to the last page without interruption

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[†]Print and copy speeds measured in accordance with ISO/IEC 24735 respectively (ESAT). For more information see: www.lexmark.com/ISOspeeds.

## Productivity boosting speed and smarts

**Productivity stays high** when large color print jobs complete quickly. As fast as many A3 devices with print speeds of up to 60 ppm, the XC8163 keeps you moving.

**Minimize wait time** and have your job complete before you even leave your chair with the XC8163's ability to print a single color page in as little as 7 seconds.

**Digital workflows and paper documents** won't slow you down. The XC8163 has a faster scanner than most light production A3/11x17 copiers. At 120 images per minute, combined with the powerful quad-core processor, your information is captured and made available to you and your network applications fast.

**Work from wherever, print where you want** with mobile printing from iOS, Android and Windows Mobile devices and optional wireless and NFC direct mobile printing from smartphones and tablets. The XC8163 is also Google Cloud Print, Apple Airprint and Mopria ready.

**Better access for all** with the tilting eTask panel that makes the interface viewable for users at all heights, drawers and paper guides that move effortlessly, and standard headphone jack and talk-back features to help users with limited vision engage with the device[§].

**Robust construction puts your mind at ease** knowing the XC8163's steel frame construction can withstand the physical abuse of the most challenging manufacturing environment, the continuous demands of high page use office environments, and everything in between.

### Advanced scanning technology

Connect your digital systems with your unstructured content with ease. The advanced scanning technology on the XC8163 makes it fast and hassle-free.

▸ Remove blank pages automatically with blank page detection and removal

▸ Scan a stack of mixed sized originals at full speed

▸ Keep things fast and file sizes small with color detection that scans in mono if no color is found

▸ Reduce file sizes and maintain information accuracy with Mixed Raster Content (MRC) file compression

▸ Achieve accurate, high resolution images with Charged Coupled Device (CCD) sensors and five-piece optical glass lenses

▸ Waste less time restarting jobs. Page-level jam recovery picks up where the job left off

§ Meets advanced Section 508 and European Standard EN 301 549 guidelines for accessibility.

# Workflow smoothing solutions

Bridge the gap between your paper documents and software systems with the fully-configurable device-based apps available on the Lexmark XC8163. The built in productivity solutions future-proof your investment.

## Standard device-based apps shipping with this series include[¶]:

**1**

### AccuRead OCR

In less time than it takes to enter data manually, your organization can create searchable files or editable content using the included AccuRead OCR. Other vendors charge extra for this critical capability.

### Scan Center

One app to send your scanned documents to multiple destinations simultaneously with optional delivery confirmations.



### Forms and Favorites

Keep frequently used forms and documents easy to access and save money by eliminating preprinted forms.

### Card Copy

Capture both sides of ID/ credit cards, print on one side of paper and save to a network folder.

## See the possibilities with our intuitive interface

Minimize the need for training with the familiar modern tablet-like capabilities of our eTask interface on a bright 10-inch class color touch screen. Use swipe and touch gestures to navigate the intuitive interface to access convenient features, including:

▸ Preview your entire print job

▸ Print Microsoft Office and other file types from USB or mobile devices

▸ Customizable shortcuts and bookmarks

▸ Realize your return on investment fast with true integration

▸ Access corporate address book for quick document routing

▸ Enable user tracking, accounting and permissions for cost and print management

### Address Book

Manage the device's internally stored user data, contacts and scan destinations from the e-Task touch screen or the embedded web server.

¶ Additional device-based apps may ship with the device and additional apps can be added.

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# XC8163



**1**
**3**
**5**
**7**

**2**
**4**
**6**

**Up to 120 ipm**

**1. Intuitive color touch screen with new eTask interface**
The bright 10-inch screen uses familiar swipe and touch gestures, minimizing training time to get users up to speed.

**2. Advanced scanner with duplex automatic document feeder (ADF)**
Save time by scanning both sides of your document in one pass with robust color scanning capabilities and an input capacity of up to 150 sheet.

**3. Direct printing**
Microsoft Office files and other document and image types print right from flash drives. You can even preview jobs on the eTask screen prior to printing.

**4. Finishing options**
Choose from a compact staple finishing option or professional finisher with multi-position stapling and hole punch to further enhance productivity.

**Unison™ TONER**

**5. Unison™ Toner system with long-life supplies**
Unison™ Toner delivers consistently outstanding image quality plus long-life system reliability and amazing sustainability in a high-yield, no-shake design.

**6. Software solutions**
Combine device-based capabilities with additionally purchased Lexmark fleet management tools and your existing software and technical infrastructure to form the Lexmark smart MFP ecosystem. Its adaptability future-proofs your investment in Lexmark color laser technology.

**7. Expandable input**
Print on multiple paper types and boost input capacity to 4,500 sheets.

## Sensitive data stays secure

**Authorize and authenticate** who and what gets access to your network along with remote monitoring and management.

**Protect your device on all fronts** with port and connection filtering to limit active access and encryption and wiping of the optional hard disk to secure sensitive print job data. Digital signatures on firmware updates keep hackers at bay.

**Authentication to fit your protocols** from badge readers, PIN or passwords. Once users are authenticated, the connection to your network is fully secure. If user authentication fails, the eTask panel shuts down to protect your device settings.

**Put a stop to data leaks** on the optional hard disk with 256-bit AES encryption and encryption keys stored in the MFP's memory, not the hard disk. Data is almost impossible to read if the hard drive is removed.

## Cut costs while being environmentally responsible

**Save power and keep up to speed** with multiple power saving modes. Sleep mode uses less than 3.5 watts between jobs. Hibernate mode uses less than half a watt during scheduled on/off periods. Proximity sensors wake your MFP when you approach or place documents on the scanner so it is ready to go when you are.

**Save paper and toner with no hassles** standard double-sided printing, printing images a lighter shade with the ColorSaver feature that still leaves text dark and readable and the Eco Copy solution are just some of the eco-friendly options.

**Smarter toner saves energy and more.** Lexmark Unison™ Toner fuses at a lower temperature that requires less energy. Through our free and easy Lexmark Cartridge Collection Program (LCCP) ship empty cartridges back to our recycling centers for sustainable recycling.

**Lexmark Sustainability**

For Lexmark, commitment to the environment isn't a marketing tagline, it's a core value backed up by real action and results. We are forward thinking, innovative, and driven to sustain a healthy planet for generations to come.  For our customers and partners we bring this passion, our leading technology and a deep understanding of industry-specific business processes to continuously improve their efficiency as well as our own.
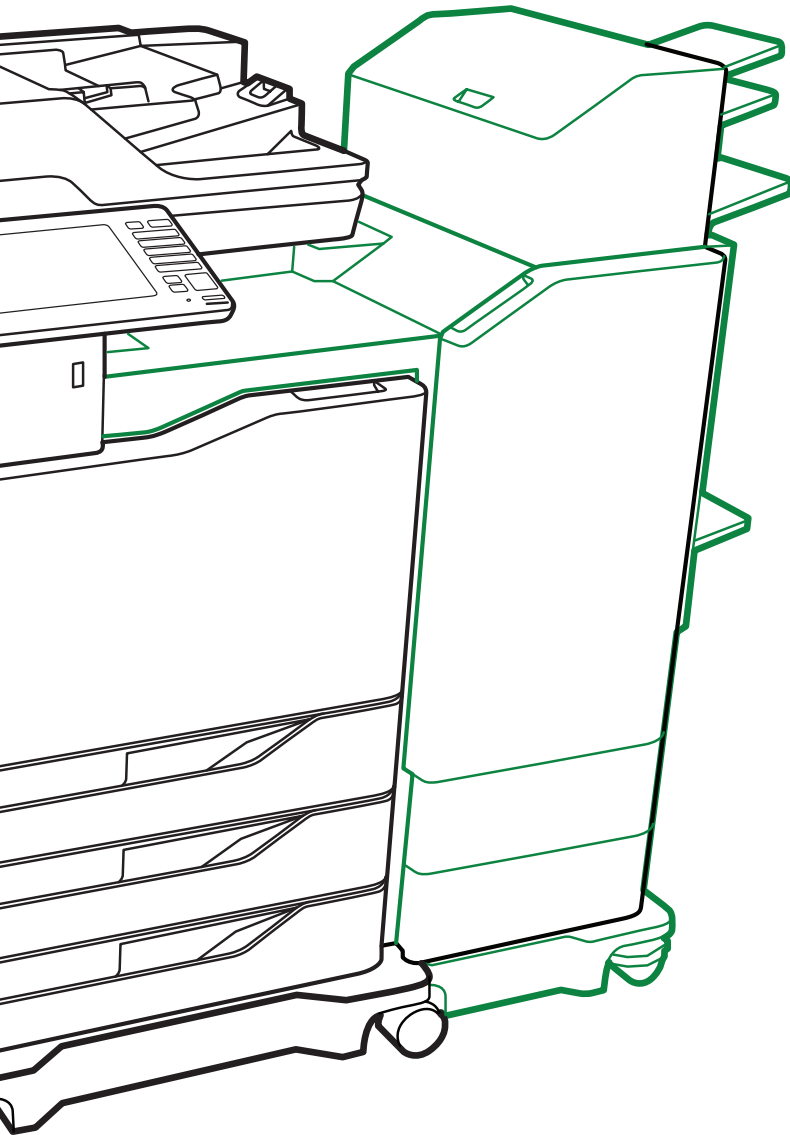
Lexmark products meet globally recognized environmental standards.**

▸ ENERGY STAR®

▸ Blue Angel

▸ EPEAT®

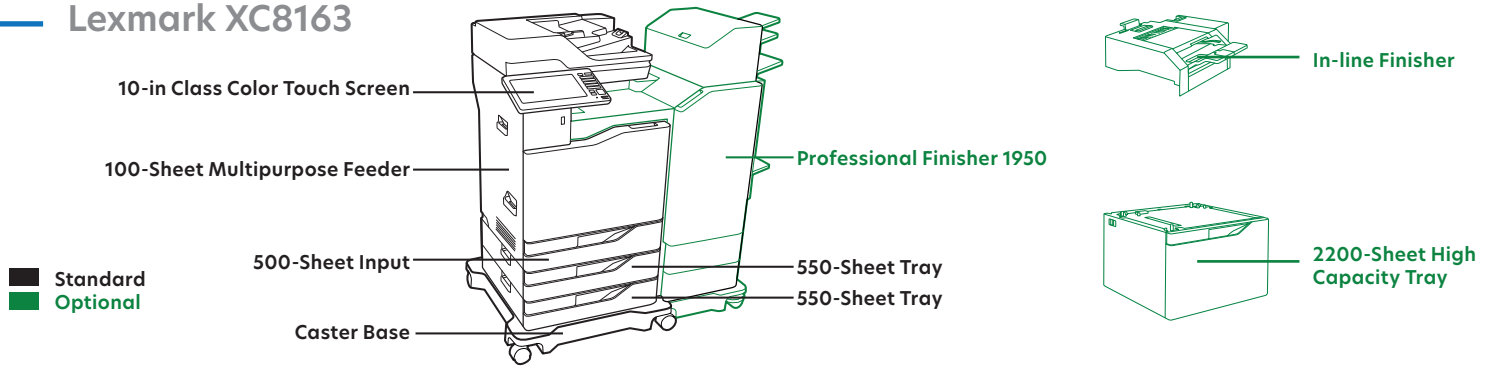For more information on Lexmark's sustainability initiatives, visit csr.lexmark.com

**ENERGY STAR for Imaging Equipment (EU RoHS and Section 4.3.1.1 of IEEE 1680.2-2.)

# Ordering information

| P/N | Laser Toner/Print Cartridge |
|---|---|
| 24B6515 | Black Toner Cartridge |
| 24B6512 | Cyan Toner Cartridge |
| 24B6513 | Magenta Toner Cartridge |
| 24B6514 | Yellow Toner Cartridge |
| 72K0P00 | Photoconductor 1-Pack |
| 72K0Q00 | Photoconductor 3-Pack |
| 72K0DK0 | Black Return Program Developer Unit |
| 72K0DV0 | Color (CMY) Return Program Developer Kit |
| 72K0DC0 | Cyan Return Program Developer Unit |
| 72K0DM0 | Magenta Return Program Developer Unit |
| 72K0DY0 | Yellow Return Program Developer Unit |
| 72K0W00 | Waste Toner Bottle |
| 25A0013 | Staple Cartridges (3-pack) |
| 72K0FK0 | Black Return Program Developer and Photoconductor Unit Pack |
| 72K0FV0 | Color (CMY) Return Program Developer Kit and Photoconductors Pack |

| P/N | Paper Handling |
|---|---|
| 21K0567 | 550-Sheet Tray |
| 21K0237 | 2200-Sheet Tray |
| 42K2300 | Inline Staple Finisher |
| 42K1597 | Multi-position Staple Punch Finisher Tall-LV |
| 42K1267 | Multi-position Staple Punch Finisher LV |
| 42K1598 | Multi-position Staple Punch Finisher Tall-HV |
| 42K1268 | Multi-position Staple Punch Finisher HV |

| P/N | Memory Options |
|---|---|
| 57X9022 | 2GB x64 DDR3 RAM |
| 57X9801 | 256MB Flash Memory Card |
| 57X9814 | Korean Font Card |
| 57X9815 | Japanese Font Card |
| 57X9812 | S. Chinese Font Card |
| 57X9810 | T. Chinese Font Card |

| P/N | Application Solutions |
|---|---|
| 21K0127 | Forms and Bar Code Card |
| 21K0128 | Card for IPDS |
| 21K0129 | Card for PRESCRIBE |
| 57X0300 | Front Contact Authentication Module |
| 57X0301 | Front Contactless Authentication Module |

| P/N | Connectivity |
|---|---|
| 1021294 | 2-meter USB cable |
| 27X6510 | MarkNet N8370 802.11 a/b/g/n/ac Wireless Print Server |
| SPD0001 | Surge Protective Device, 110-120V |
| SPD0002 | Surge Protective Device, 220-240V |
| 57X7025 | Voice Guidance Kit |
| 57X7020 | English Keyboard Kit |
| 57X7021 | French Keyboard Kit |
| 57X7023 | German Keyboard Kit |
| 57X7022 | Italy Keyboard Kit |
| 57X7024 | Spain Keyboard Kit |

| P/N | User Replaceable Parts |
|---|---|
| 41X0246 | Fuser 110-120V |
| 41X0247 | Fuser 220-240V |
| 41X0248 | Fuser 100V |
| 41X0245 | Transfer Belt |
| 41X0249 | Separation Roller |
| 41X0154 | Transfer Roller |
| 41X0993 | Media Pick Roller |
| 41X0360 | ADF Separation Roller |
| 41X0358 | ADF Media Pick Roller |
| 41X0359 | ADF Feed Belt |
| 41X0xxx | Fuser Maintenance Letter |
| 41X0xxx | Fuser Maintenance A4 |
| 41X0xxx | Roller Maintenance Kit |
| 41X0xxx | ADF Maintenance Kit |

# Lexmark XC8163

- 10-in Class Color Touch Screen
- 100-Sheet Multipurpose Feeder
- 500-Sheet Input
- Caster Base

- In-line Finisher
- Professional Finisher 1950
- 550-Sheet Tray
- 550-Sheet Tray
- 2200-Sheet High Capacity Tray

**Standard** (black)
**Optional** (green)

| Product specifications | Lexmark XC8163 |
|---|---|
| **Printing** | |
| Display | Lexmark e-Task 10-inch (25 cm) class color touch screen |
| Print Speed: Up to[6] | Black: 60 ppm / Color: 60 ppm |
| Time to First Page: As fast as | Black: 6.5 seconds / Color: 6.5 seconds |
| Print Resolution | Black: 1200 x 1200 dpi, 4800 Color Quality (2400 x 600 dpi) / Color: 1200 x 1200 dpi, 4800 Color Quality (2400 x 600 dpi) |
| Memory | Standard: 2048 MB / Maximum: 4096 MB |
| Hard Disk | Included in configuration |
| Recommended Monthly Page Volume[2] | 5000 - 50000 pages |
| Maximum Monthly Duty Cycle:  Up to[3] | 350000 pages per month |
| **Copying** | |
| Copy Speed: Up to[6] | Black: 60 cpm / Color: 60 cpm |
| Time to First Copy: As fast as | Black: 6.0 seconds / Color: 7.0 seconds |
| **Scanning** | |
| Scanner Type / ADF Scan | Flatbed scanner with ADF / DADF (single pass Duplex) |
| A4/Ltr Duplex Scan Speed: Up to | Black: 114 / 120 sides per minute / Color: 114 / 120 sides per minute |
| A4/Ltr Simplex Scan Speed: Up to | Black: 57 / 60 sides per minute / Color: 57 / 60 sides per minute |
| ADF Paper Input Capacity: Up to | 150 pages 20 lb or 75 gsm bond |
| **Faxing** | |
| Modem Speed | ITU T.30, V.34 Half-Duplex, 33.6 Kbps |
| **Supplies[7]** | |
| Laser Cartridge Yields (up to)[1] | 50,000-page Black and Color (CMYK) Ultra High Yield Cartridges |
| Photoconductor Estimated Yield: Up to[5] | 175000 pages, based on 3  average letter/A4-size pages per print job and ~ 5% coverage |
| Developer Unit(s) Estimated Yield: Up to[5] | 300000 pages, based on 3  average letter/A4-size pages per print job and ~ 5% coverage |
| Cartridge(s) Shipping with Product[8] | 17,000-page Color (CMY) High Yield Return Program Toner Cartridges, 50,000-page Black Ultra High Yield Return Program Cartridge |
| **Paper Handling** | |
| Included Paper Handling | 550-Sheet Input, 100-Sheet Multipurpose Feeder, Integrated Duplex, 2 x 550-Sheet Tray, 500-Sheet Output Bin |
| Optional Paper Handling | 550-Sheet Tray, Staple Punch Finisher, Inline Stapler, 2200-Sheet Tray |
| Paper Input Capacity: Up to | Standard: 1750 pages 20 lb or 75 gsm bond / Maximum: 4500 pages 20 lb or 75 gsm bond |
| Paper Output Capacity: Up to | Standard: 500 pages 20 lb or 75 gsm bond / Maximum: 1950 pages 20 lb or 75 gsm bond |
| Media Types Supported | Card Stock, Dual Web Labels, Envelopes, Labels, Plain Paper, Polyester Labels, Vinyl Labels, Refer to the Card Stock & Label Guide., Banner Paper |
| Media Sizes Supported | 10 Envelope, 7 3/4 Envelope, 9 Envelope, A4, A5, B5 Envelope, C4 Envelope, C5 Envelope, DL Envelope, Index Card, Executive, Folio, JIS-B5, Legal, Letter, 4 x 6", Statement, Universal, Oficio, A6 |
| **General Information[4]** | |
| Standard Ports | One Internal Card Slot, USB 2.0 Specification Hi-Speed Certified (Type B), Gigabit Ethernet (10/100/1000), Two Rear USB 2.0 Specification Hi-Speed Certified ports (Type A), Two Front USB 2.0 Specification Hi-Speed Certified port (Type A) |
| Optional Network Ports | Internal MarkNet N8360 802.11b/g/n Wireless, NFC |
| Noise Level: Operating | Print: 56 dBA / Copy: 59 dBA / Scan: 55 dBA |
| Specified Operating Environment | Humidity: 15 to 80% Relative Humidity, Temperature: 10 to 32°C (50 to 90°F), Altitude: 0 - 2896 Meters (9,500 Feet) |
| Size (in. - H x W x D) / Weight (lb.) | 45.8 x 22 x 23.15 in. / 288.9 lb. |

**This is a Class A device according to international electromagnetic emissions standards (i.e. FCC Rules, EN 55022/EN 55032, etc.). Class A products are intended for use in non-residential/non-domestic environments. Use of a Class A product in residential/domestic environments may cause interference to radio communications and require corrective measures.**

**partnernet.lexmark.com**

Works with Apple AirPrint

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